



Chain speeds with bush chains up to a pitch :
 of 20 mm ... up to 5 m/s
 of 40 mm ... up to 4 m/s
 more than 40 mm ... up to 3 m/s

Chain		Pitch	Inner width	Inner link width	Outer plate width	Bushing \varnothing	Pin \varnothing	Width over pin	Projection over connecting link	Plate thickness	Plate height	Bearing area	Minimum tensile strength DIN F_B min.	Weight	Connecting links
⚙		p	b_1 min.	b_2 max.	b_3 min.	d_1 max.	d_2 max.	l_1 max.	k	s	g max.	f	F_B min.	q \approx	No.
No.	Ind.	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	cm ²	kN	kg/m	No.
200	²⁶	15,0	14,0	18,50	19,00	9,0	6,0	26,0	2,0	2,00	14,0	1,1	12,5	1,25	4,7,111,12
203	²⁶	20,0	16,0	22,50	23,00	12,0	8,0	33,0	3,0	3,00	19,0	1,8	25,0	2,10	4,7,11,111,12
206	²⁶	25,0	18,0	24,50	25,00	15,0	10,0	37,0	3,5	3,00	24,0	2,5	31,5	2,60	4,7,111,12
209	²⁶	30,0	20,0	28,50	29,00	17,0	11,0	43,0	3,5	4,00	28,0	3,1	40,0	4,00	4,7,111,12
212	²⁶	35,0	22,0	30,50	31,00	18,0	12,0	46,0	4,5	4,00	30,0	3,7	50,0	4,30	4,7,111,12
215	²⁶	40,0	25,0	35,50	36,00	20,0	14,0	53,0	4,5	5,00	35,0	5,0	63,0	6,00	4,7,111,12
218	²⁶	45,0	30,0	42,50	43,00	22,0	16,0	63,0	4,5	6,00	40,0	6,8	80,0	8,00	4,7,111,12

²⁶ Connecting link No. 111 (S) with double cottered pin, i.e. projection k on both chain sides

For details on orders and enquiries see page 115. Sprockets on request.

Connecting links: According to DIN (...)



No. 4 (B)

Inner link



No. 7 (A)

Outer link
(to be riveted)



No. 11 (E)

Spring clip
connecting link



No. 111 (S)

Connecting link
with cottered pin



No. 12 (L)

Single
cranked link